



**NEW**

# Everything-Ion Sale!

Featuring the Original

# IonPod®

**Alkalizing & Energizing Water Bottle!  
Improve Your Water  
Improve Your Life!**



# BUY 2 GET 1 FREE!\*

\*Specially Marked Items Inside

**Just Add Water and Drink!**

# IonPod®

**Alkalizing & Energizing  
Stainless Steel Water Bottle!**

- **Creates Alkaline Antioxidant Water!**
- **Alkalizes pH By Up To 2000%!**
- **Increases Hydration!**
- **Creates Silky Smooth, Fresh Tasting Water In Minutes!**
- **Contains Silver & Anti-bacterial Ceramic Spheres!**

**NEW!**

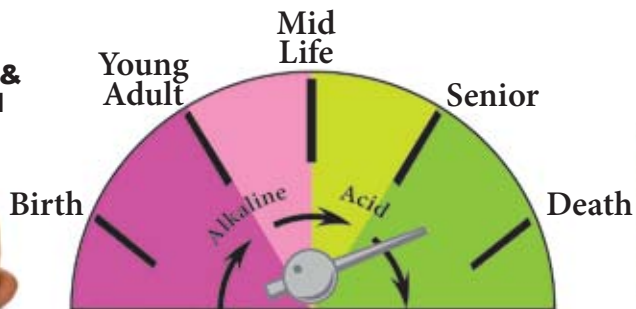


**IonPod®**  
Item #3733 • 8 fl oz  
Reg: ~~\$99.95~~ Save: \$50.00  
**\$49.95**

**BUY 2 GET 1 FREE!**

## *Improve Your Water... Improve Your Life!*

**LIFE**  
Alkaline & Hydrated



**DEATH**  
Acidic & Dehydrated



**You Were Born Healthy, Hydrated & Alkaline. You Become Toxic & Acidic As You Age!**

## *How It Works!*

Our proprietary mineral cartridge uses minerals to transform ordinary water. It lasts for up to a year and is easily replaceable.

### **Lab Tests Confirm:**

Before IonPod®      After IonPod®



*"I absolutely feel calmer and more alert than I have in a long time and the only change in my diet has been your water!" - Danny S, CA*

\*THESE STATEMENTS HAVE NOT BEEN EVALUATED BY THE FOOD AND DRUG ADMINISTRATION. THESE PRODUCTS ARE NOT INTENDED TO DIAGNOSE, TREAT, CURE OR PREVENT ANY DISEASE.

**IonShield®  
Alkalizing/  
ORP Filter  
Travel Size Acid  
Buster!**

The IonShield® is a stainless steel cylinder designed to be placed into a standard 16-20 oz water bottle. It's perfect for travel. Using the same mineral technology as the revolutionary IonPod®, the IonShield® is the on-the-go solution for fresh tasting, acid busting antioxidant water. It weighs 1.7 oz. It is 3/4" diameter and 5-1/2" tall. Just like the IonPod®, it only takes a few minutes for it to work its water magic.



**IonShield®**

**MORE ION WATER ITEMS!**

**IonDisk®  
The Anywhere  
Acid Buster!**

The IonDisk® is specifically designed to fit in most drinking glasses or cups. Using the same powerful mineral blend from the revolutionary IonPod®, the IonDisk® creates for fresh tasting, acid busting, antioxidant water on the go. It fits easily into your pocket or purse. Perfect for the restaurant, dinner table or airplane! Just place the IonDisk® in your water glass while swirling, wait 3 minutes and your acid-busting antioxidant water is ready to drink!



**IonDisk®**

**BUY 2 GET 1 FREE!  
MIX & MATCH!**

**IonShield® Alkalizing/ORP  
Filter**

Item #3779

Reg: ~~\$39.95~~ Save: \$22.00

**\$17.95**

**IonDisk®  
Item #3738**

Reg: ~~\$29.95~~ Save: \$12.00

**\$17.95**



**pH Test Strips  
Liquid pH Testing**

For pH testing of all liquids, including urine and saliva. Dip in the test liquid and match against the provided color chart.

**pH Test Strips**

Item #2027 • Qty 100

**\$14.95**

**pH Test Strips**

Item #6875 • Qty 10

**\$5.95**

**IonPod® Carry Case**

**Carry your  
Healthy Habits®  
IonPod® In Style!**

Custom made to carry and protect your IonPod®. Attractive and durable with an adjustable shoulder strap.



**IonPod® Carry Case**

Item #3780

Reg: ~~\$15.95~~ Save: \$6.00

**\$9.95**

**pH Reagent  
Water pH Testing**

Add 4 drops of reagent to 2 oz of test water. Match against the included color chart.



**pH Reagent**

Item #3731

**\$7.95**



Replace the mineral cartridge every 10-12 months with regular use or 6-8 months with heavy use.

**IonPod®  
Replacement  
Mineral Cartridge**

**IonPod® Replacement  
Mineral Cartridge**

Item #3777

Reg: ~~\$39.95~~ Save: \$20.00

**\$19.95**

**BUY 2 GET 1 FREE!**

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## Ion AnyWater® Alkalizing/ORP Filter

The All In One Solution!

The Ion-AnyWater® Alkalizing/ORP Filter is designed to improve the quality of your tap water and allows you to drink fresh water from just about any source. The Ion-AnyWater® Alkalizing/ORP Filter holds approximately 20 oz and transforms your water in less than 5 minutes. Each replaceable filter lasts up to 3 months.

Depending upon the source water, the Ion-AnyWater® Alkalizing/ORP Filter will provide immediate alkaline water with a pH of up to 10.5 and an anti-oxidant status (low ORP) as low as -250. The detachable filter allows you process large amounts of alkaline water when used with a larger container. Unlike the IonPod®, the Ion-AnyWater® Alkalizing/ORP Filter is designed for those who don't have access to filtered water or those whose tap water is of very low quality.



ONLY \$49.95 THIS MONTH ONLY!

### The Ion-AnyWater® Alkalizing/ORP Filter Contains:

#### Micro-Pore Carbon & Silica Sand

To reduce chlorine & other contaminants.

#### Silver-Activated Coral Sand

A proprietary 40 mineral blend to suppress bacteria. Mineralizes, alkalizes & improves taste.

#### Bio-Mineral Sand

A proprietary mixture of geolite, somelite, coral sand, silica sand & more imparts negative ions, maximizes the anti-oxidant water status (creates low ORP), reduces water molecule.

#### Magnetized Minerals

Are included to add electromagnetic energy to the Ion-AnyWater® Alkalizing/ORP Filter benefits.

#### Bio-Ceramic Balls

Are used to help keep the water fresh, provide better flavor and provide far-infrared energy (FIR) to the water.



#### Ion AnyWater® Alkalizing/ORP Filter Refill Cartridge 3 Pak Item #3804

Reg: ~~\$99.95~~ Save: \$50.00 \$49.95

#### Ion AnyWater® Alkalizing/ORP Filter Item #3803

Reg: ~~\$99.95~~ Save: \$50.00 \$49.95

**BUY 3 GET 1 FREE!**

# Zero-Point Energy Wand

A concept first proposed by Albert Einstein and Otto Stern in 1913, Zero-point energy is associated with the ground (original) state of a system. An excited state is any state greater than ground state. As all things age, they become "excited" at the molecular level, meaning the natural ground state is diminishing or interrupted.

When using the natural zero-point energy IonWand®, molecular chains are thought to be re-energized to the natural ground state to provide renewed energy!



Just wave it over the affected area and marvel at the results. IonWand® users state that they experience more restful sleep when the IonWand® is placed under their pillow. The IonWand® may also be used to improve the taste of liquids and foods. Zero point energy is may help return the molecular chains of all living things to their natural ground state resulting in bold fresh flavor. The applications are many. The testimonials from current users are nothing short of amazing!

### The IonWand® May Also Be Used On Your Pets!

The aging process of our furry friends is known to be much faster than humans. When your pet shows signs of aches and pains, it is suggested to point the IonWand® towards the affected area and rotate the IonWand® for at least 10 cycles. For best results, point it as close as possible to the affected area and do as many cycles as time permits.

The manufacturer of the IonWand® estimates that its energy should up to last 30 years as recent tests on the original pre-production test units made five years ago indicate that they have increased in energy levels instead of decreasing. Unlike a magnet, the resonance does not appear to be affected by the earth's gravitational pull.

Compare the IonWand® to similar zero-point energy devices selling for hundreds more.

## IonWand®

### Natural Zero-Point Energy

Current users on the IonWand® report relief from aches and pains after brief treatments with the IonWand®.

#### The manufacturer of the IonWand® claims the following benefits:

- Discharges blockage in the body by allowing the life force to flow freely.
- Removes any distortion on the bio-energetic field.
- Corrects imbalances in the body.
- Helps relieve aches, pains and discomfort.

#### IonWand® Item #3790

Reg: ~~\$99.95~~ Save: \$40.00 \$59.95

**BUY 2 GET 1 FREE!**

**4 CALL TOLL FREE 800.604.6766**

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## Ion-Pendant®

### Your Personal Positive Force Field!

Scalar energy was discovered by renowned mathematician James Clark Maxwell in the 19th century and was first demonstrated by Nicola Tesla 50 years later. Albert Einstein referenced scalar energy in the 1920's. Since then, the beneficial power of scalar energy has been praised by the natural wellness community.

The scalar energy embedded in the Ion-Pendant® is expansive and offers a field of a protective energy around the body to support the body's natural defenses against damaging radiations emitted by appliances (household & industrial), conflict energy and environmental sources.

The Ion-Pendant® helps promote Alpha frequencies in the brain and resonates at the same vibration of the earth's natural energy field. This energy can assist every cell in the body to achieve the natural resonance which is essential for optimal health. Scalar energy also helps promote a

**focused, sharp, relaxed and more coherent mind** with improved clarity. Wear the Ion-Pendant® daily. Skeptics are quickly converted into believers after feeling the positive effects.



#### Ion-Pendant®

Item #3808

Reg: Save: \$50.00

~~\$129.95~~ \$79.95

**BUY 2 GET 1 FREE!**

## The Ion-SkinWand®

### Defy the Aging Process!

The Ion-SkinWand® contains Germanium chips designed to promote improved facial skin cell blood circulation. This new and innovative facial beauty roller uses technology and germanium to reduce the appearance of wrinkles and dark spots, assisting you to look years younger. The result of using the Ion-SkinWand® is the tightening and beautifying of the skin. Now you are ready to defy the aging process!

- **Helps Reduce the Appearance of Puffiness In The Face!**
- **Better Tightening & Maintains Healthy Skin!**
- **200+ mv of Negative Ion Energy is Emitted From The Ion-SkinWand®**



Use the Ion-SkinWand® 3 times daily for 3 minutes each, to see anti-aging and wellness benefits!

#### Ion-SkinWand®

Item #3793

Reg: Save: \$140.00

~~\$199.95~~ \$59.95



## Ion-Powerband®

### Enhance Your Strength, Balance & Flexibility!

Innovative performance technology designed to work with your body's natural energy field. The hologram is embedded with frequencies that enhance strength, balance and flexibility. Ion-Powerband® bracelets are endorsed by elite athletes worldwide and used by everyday people. You've seen them, you've heard about them and now you can own one at an incredible low price!

#### Ion-Powerband®

Small Item #3739 • Large Item #3740

Reg: Save: \$11.00

~~\$29.95~~ \$18.95

**BUY 2 GET 1 FREE!**

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# Why Should I Protect Myself From EMF?

Electro Magnetic Frequency (EMF) radiation is suspected to be the cause of numerous symptoms for which people are being misdiagnosed and mistreated. It is an undeniable fact that our homes and environment are becoming more and more electromagnetically polluted. Cellular phones, cellular phone towers, microwaves, microwave towers, computers, computer screens, flat screen TV's, cordless phones, wireless networks, etc. are all a source of EMF.

## You're Exposed to EMF 24/7!

Some people are extremely sensitive to EMF. There is no way to avoid it. But there are ways to better protect yourself. Get serious about EMF radiation & pollution. Become one of the many who quickly see the difference.

## Ion-Phone®

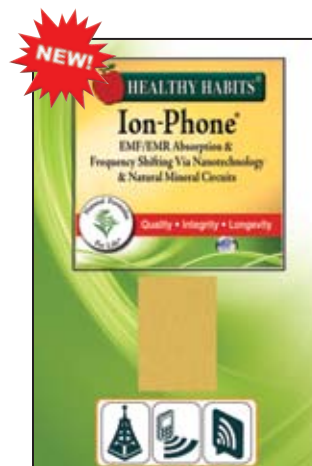
### Block Harmful Cell Phone EMF!



If you have a cell phone, you should have the Ion-Phone®! Cell phones are a part of life. **91% of all Americans have a cell phone** and the young adults and children of today have never known a world without them. Studies have shown that **cell phone batteries emit Electromagnetic Fields (EMF) that can be harmful**, especially to the brain. New technology enables us to block/absorb a good portion of EMF emitted by cell phones. **The natural mineral circuits block/absorb EMF.** Simply attach the Ion-Phone® to the battery or battery compartment of your cell phone.

**Place the Ion-Phone on your cell phone battery or cover.**

**Ion-Phone®**  
Item #3805  
Reg: ~~\$39.95~~ Save: \$19.00  
**\$18.95**



**BUY 2 GET 1 FREE!**



### Block EMF Waves Generated By Common Household Items!

The IonCard® continually generates negative ions and an electromagnetic pattern that **helps protect us against the negative effects of electromagnetic conflict energy generated by common household appliances.** Microwave ovens, computers, televisions and fluorescent lights generate electromagnetic conflict energy. **Protect yourself and your family from the negative effects of EMF waves with the IonCard®.** **Keep one in your pocket or purse for personal protection. Place an IonCard® near appliances to reduce the exposure to EMF.**

**IonCard®**  
Item #3800  
Reg: ~~\$43.95~~ Save: \$24.00  
**\$19.95**

**BUY 2 GET 1 FREE!**

**6 CALL TOLL FREE 800.604.6766**

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Item #	Healthy Habits Product	Size	SALE	QTY
3803	Ion-Anywater Filter Unit <b>Buy 3 Get 1</b>	1 filter	49.95	
3804	Ion-Anywater Refill Filters <b>Buy 3 Get 1</b>	3 pack	49.95	
3808	Ion-Pendant <b>Buy 2 Get 1</b>	1 pendant	79.95	
3733	IonPod <b>Buy 2 Get 1</b>	13 oz Pod	49.95	
3780	IonPod Carry Case	1 case	9.95	
3777	IonPod Refill pod <b>Buy 2 Get 1</b>	1 Pod	19.95	
3739	Ion-PowerBand (Small) <b>Buy 2 Get 1</b>	1 Band	18.95	
3740	Ion-PowerBand (Large) <b>Buy 2 Get 1</b>	1 Band	18.95	
3793	IonSkinWand	1 wand	59.95	
3790	IonWand <b>Buy 2 Get 1</b>	1 wand	59.95	
3738	IonDisk <b>Buy 2 Get 1</b>	1 disk	19.95	
3779	IonShield <b>Buy 2 Get 1</b>	1 Shield	19.95	
3731	pH Reagent	0.5 fl oz	7.95	
2075	pH Test Strips	Box of 100	14.95	
6875	pH Test Strips	10 Strips	5.95	

<b>Product Total</b>	
In AZ add 8.95% sales tax	
10-14 Day Delivery FREE w/\$99 order	<b>\$6.95</b>
RUSH DELIVERY (5-7 Days) For an additional \$3.95	
<b>Total Enclosed</b>	

**4EZ** WAYS to ORDER

**1 800-604-6766**

**2 Mail this form to:**  
P.O. Box 12069  
Scottsdale AZ 85267-2069

**3 Fax your order:** 530-463-8744  
24 hours daily

**4 Order securely online:**  
[www.HealthyHabitsWeb.com](http://www.HealthyHabitsWeb.com)

**REMEMBER TO ENTER YOUR EMAIL ADDRESS BELOW FOR ORDER CONFIRMATION & TRACKING INFO**

Name		Phone ( ) -	
Address		Apt#	
City		State Zip	
Email <small>(Order confirmation &amp; Tracking Info)</small>		Birthday / / <small>(Happy birthday specials)</small>	

**Pay by check, Credit Card or Money Order.**



**Make CHECKS or MONEY ORDERS payable to Healthy Habits®.**

Card#																				
Signature											Exp. Date									



HEALTHY HABITS®

**NEW**

**NEW!**



**BUY 2 GET 1 FREE!\***

**\*Specially Marked Items Inside**

P.O. Box 12069  
Scottsdale, AZ 85267-2069

PRSR STD  
U.S. POSTAGE  
PAID  
PHOENIX, AZ  
PERMIT NO. 1

# Everything-Ion Sale!



## IonPod®

**Alkalizing & Energizing Water Bottle!**



- Create Silky Smooth, Fresh Tasting Water In Minutes!
- Increases Hydration!
- Alkalizes pH By Up To 2000%!
- Contains Silver & Anti-bacterial Ceramic Spheres!
- Generates Antioxidant Water!

**BUY 2 GET 1 FREE!\***

**\*Specially Marked Items Inside**

